

539

DART AEROSPACE LTD	Work Order:	24137
Description: Strut	Part Number:	D2749-5
Drawing: D2749 Rev. B	Qty:	15

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	R	05/09/06	15
2	METAL	Cut blank: 13.50" long Material: 3/4" x 3/4" bar 6061-T6 Batch: M18398	SD	05.09.07	15
3	HAAS	Machine as per folio D2749-5	EC	05.09.08	15
4	QC	Inspect Level 2	EC	05.09.08	15
5	QC	Inspect Level 8	EC	05.09.08	15
6	METAL	Tumble and Deburr	Er	05/09/08	15
7	METAL	Acid etch and Alodine as per QSI 005 4.1	ml	05/09/09	15
8	QC	Inspect Level 7	ML	05 09 22	15
9	FINISHING	Powder Coat gloss white (4.3.5.1) per QSI 005 4.3	2	05 09 22	15
10	QC	Inspect Level 3	ml	05 09 25	15
11	STORES	Identify and stock	CL	05/10/05	15
12	EXPEDITING	Close W/O Cost / part: 18.35 Sur 05/10/06 (15) 16.58	CL	05/10/06	15

Rev	Date	Change	Revised By	Approved
A	99.09.29	Preliminary Issue	EC	
B	99.11.22	Re-format, released	EC	
C	00.05.19	Added inspect level 8, removed P/O for powder coating	EC	

RELEASED

EC 00.05.24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: SD Date: 05/10/06

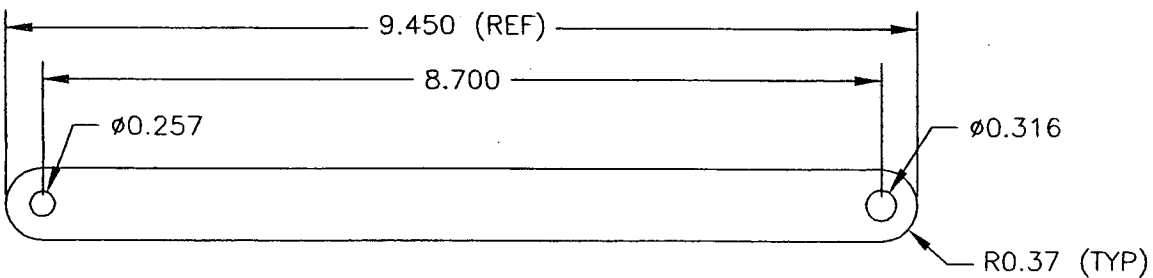
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

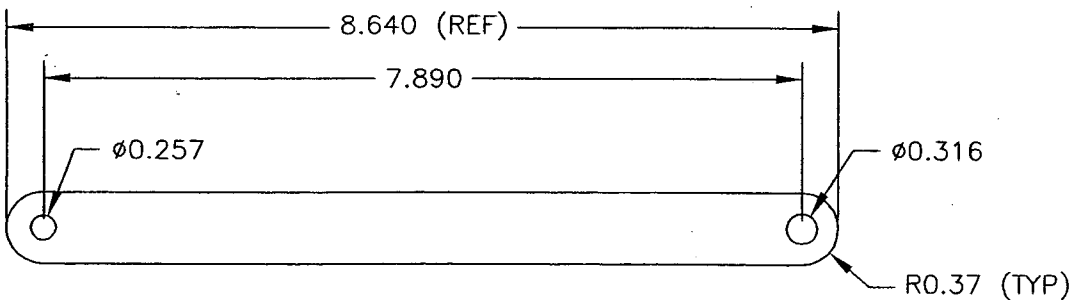


RELEASED
99.10.12 KE

DESIGN	AE	DRAWN BY	AE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	AE	APPROVED	AE	DRAWING NO.	REV. B
DATE	99.10.08			D2749	SHEET 1 OF 2
				TITLE	SCALE
				STRUT	1:2
A		99.09.24		NEW ISSUE	
B		99.10.08		REMOVED LIGHTENING HOLES	



2749-1 STRUT



2749-3 STRUT

MATERIAL: 6061-T6 (QQ-A-225/8) OR 6061-T6 (QQ-A-200/8) 0.75 X 0.75 BAR
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT GLOSS WHITE (4.3.5.1) PER DART QSI 005 4.3

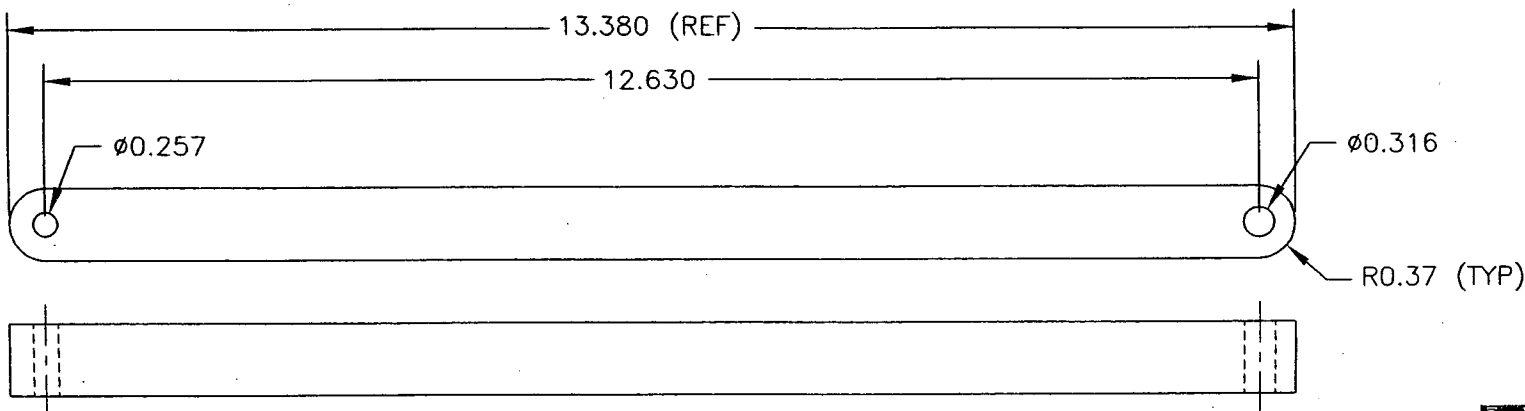
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 24137

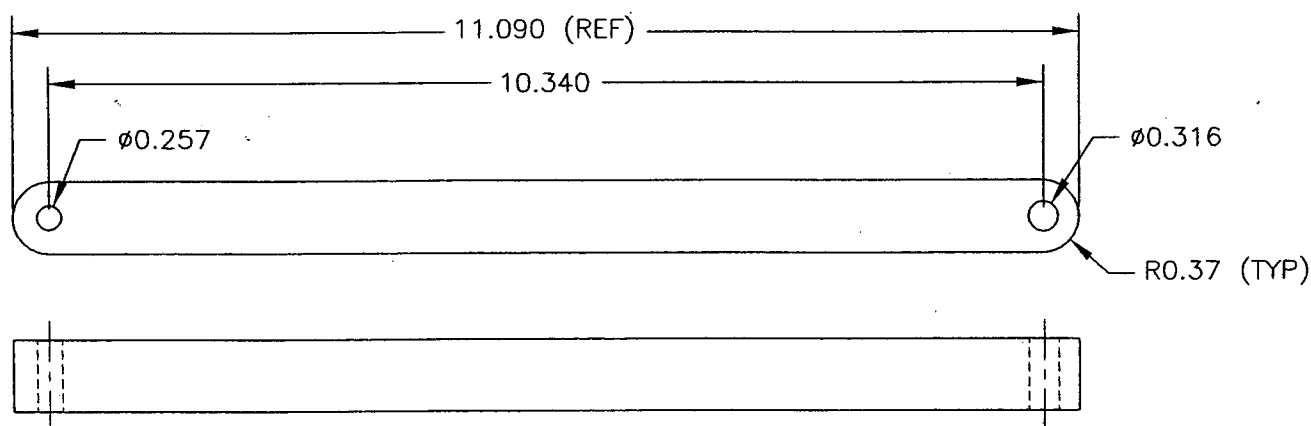


RELEASED
99.10.12 KE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED KE	APPROVED KE	DRAWING NO. D2749
DATE 99.10.08	TITLE STRUT	REV. B SHEET 2 OF 2
	SCALE 1:2	



2749-5 STRUT



2749-7 STRUT

MATERIAL: 6061-T6 (QQ-A-225/8) OR 6061-T6 (QQ-A-200/8) 0.75 X 0.75 BAR
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT GLOSS WHITE (4.3.5.1) PER DART QSI 005 4.3

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Sep 01, 2005
10:48 am

Work Order No : 0024137
Project Name : D2749-5
Project For : WK539
Work Order Type : Main
Main WO Number :
House Part Number : D2749-5
Description : Strut
Manufactured : Yes
Amount Req'd : 15
Amount Done : 0
Start Date : 08-29-05
Est Finish Date : 09-23-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

